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RBH9928-1
Job Sheet 181509



801

Part No: RBH9928-1

Job Qty: 12 ea

Part Name: Gage



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/29/18

Job Tracking No:

Due Date: 8/8/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBH9928-1 Rev L IPP Rev A 17.11.13 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev A DP Verify DD/IPP Rev C 17.13.13 Re-draw DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	8/8/18	8/8/18	0.00	0.00	Start Up Small Fab-2		MU
110	Small Fab	12 pcs	8/8/18	8/8/18	0.00	12.00	Small Fab		MU
120	QC	12 pcs	8/8/18	8/8/18	0.00	0.00	QC5		MU 10-8-21
130	Packaging	12 pcs	8/8/18	8/8/18	0.00	0.00	Packaging3		MU 10-8-21
140	QC21-FG	12 Ea	8/8/18	8/8/18	0.00	0.00	QC21		MU 10-8-21

Part Op 110 - 1-Assemble as per DWG. Sheet 1 2-Glue -1 and -3 using contact cement 3-Make knot at each end of 8858T2
Descriptions: bungee cord 4-Tolerances as per note 10.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8858T2	Abrasion Resistant Elastic Cord, 5/16" dia., Multicolor	21.9600 ft (1.83 ea)	90-Start up Operation	5015403
RBH9928-1-1	Gage	12 Ea (1 ea)	90-Start up Operation	315034042 4N50340 93
RBH9928-1-3	Decal	12 Ea (1 ea)	90-Start up Operation	5030289

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8858T2	22	116	0
	RBH9928-1-1	12	8 GA137	0
	RBH9928-1-3	12	93 GA137	0

Part Specifications

Specifications could not be found.

Plex 8/1/18 5:36 PM dart.logan.david



Container No: S103750

Part: RBH9928 - 1

Job No: 181509

Revision: L

Inspector:

Exp Date:

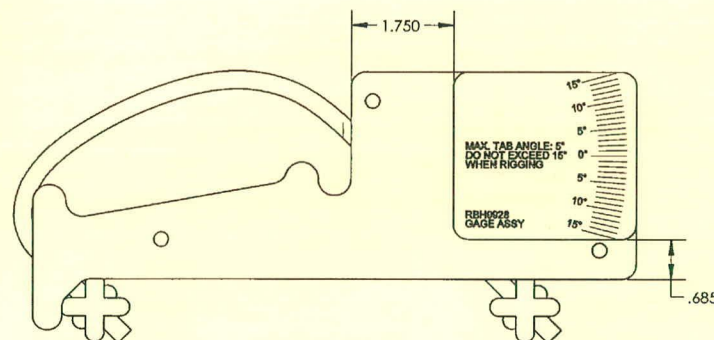
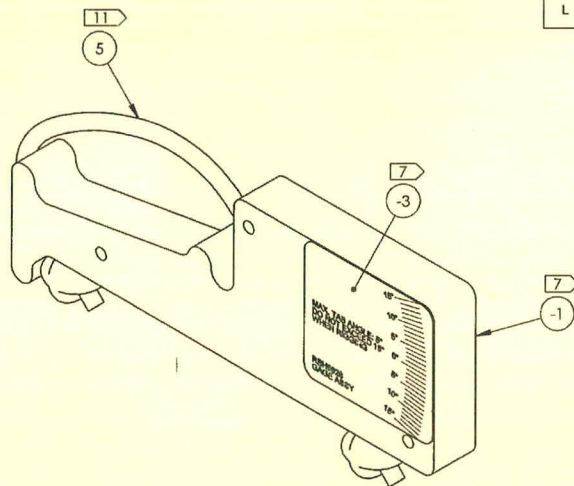
Instructions:

DART Aerospace Ltd.
1270 Abchurch Street
Hewingsbury, ON K6A 1K7
CANADA
TEL: 1 800 832-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 08/21/18

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-1-1	GAGE	2
-3	1	RBH9928-1-3	DECAL	3
5	22"	McMaster#8858T2	BUNGEE CORD 5/16" DIA. 22" LG.	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
9	SEPARATED FROM RBH9928.	-	6/5/2013	BIM	EB
9A	CH'D TITLEBLOCK TOLERANCES FROM .005 TO .010, .01 TO .03. -1 CH'D MOST DIM. PRECISION FROM .XXX TO .XX. ADDED MISSING CRITICAL 4.594 DIM	-	7/24/2013	RJC	GE
10	UPDATED TO NEW STANDARDS. -1 CH'D DIMS WAS 8.00 IS (8.13), WAS 2.88 IS (2.88), WAS .50 IS (.50), WAS .50 IS (.50), WAS .50 IS (.83), WAS .89 IS (.89), WAS 2.50 IS (2.50), WAS 2.01 IS (2.01), WAS .50 IS 2X .50, WAS 2.56 IS 2X 2.56, WAS 2X .50 IS .50, WAS 2X R.28 IS 5X R.28, DELETED DIMS .50, .50, 1.37, .50. ADDED DIMS (4.51), 4.07. -3 CH'D TEXT HEIGHT FROM .5 TO .13.	-	10/28/2016	DPD	SM
K	-1 MATERIAL CHANGED FOR McMaster#, -5 DRAWING ADDED, NOTE 7, 10 & 11 ADDED ON SHEET 1, NOTE 7 ADDED ON SHEET 3, TEMPLATE UPDATED	17-723	17.10.30	VM	WM
L	PURCHASE DESCRIPTION ADDED ON ITEM 5, LASER ENGRAVE REMOVED ON -3, Mcm# CHANGED ON -1	17-753	17.12.4	VM	WM



RBH9928-1 GAGE

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) GLUE -1 AND -3 TOGETHER WITH CONTACT CEMENT
- 8) USED IN ASSY : RBH9928
- 9) USED ON : SCHWEIZER-269 & 300, MD-369H, MD-500
- 10) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK
- 11) MAKE A KNOT AT EACH END

TOLERANCES

.XXX +/- .010
 .XX +/- .03
 .X +/- .1

10

DART AEROSPACE Hawkinsbury, Ontario, Canada	
TITLE GAGE	
DWG NO. RBH9928-1	REV L
DESIGN BY: VM 10/30/2017	XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 12/04/2017	XX ± .01 ANGLES ± 5°
CHECKED: AJS 12/05/2017	X ± .1 SURFACES ± 12°
MFG. APPR: DD 12/05/2017	1. DIMENSIONS ARE IN INCHES
APPROVED: VM 12/06/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 12/4/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 3	
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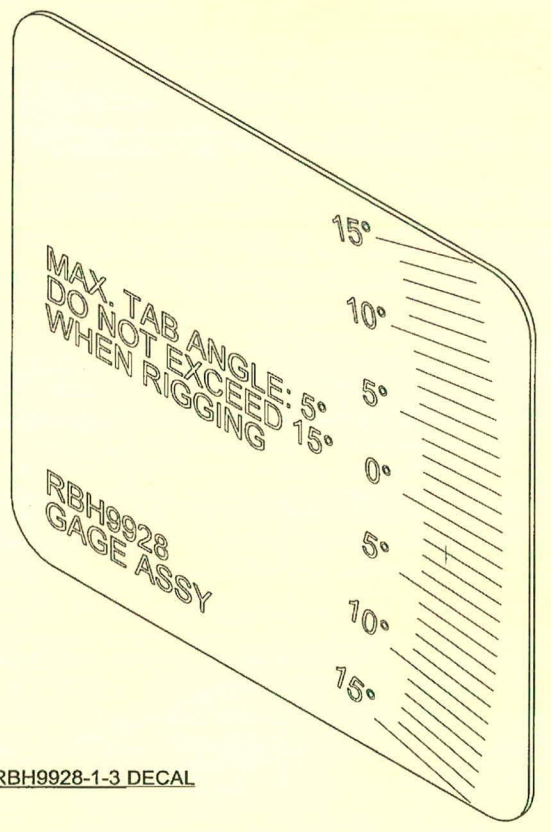
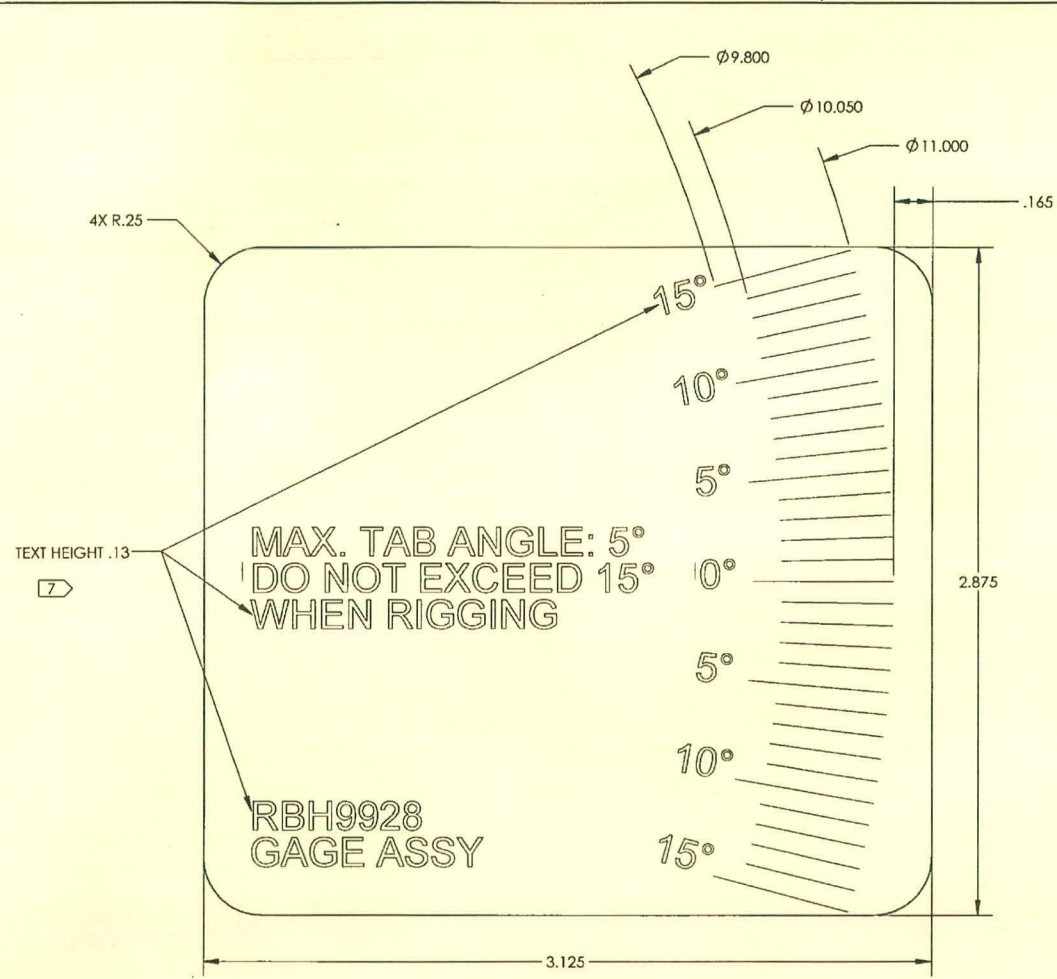
8 7 6 5 4 3 2 1

D

C

B

A



RBH9928-1-3 DECAL

TOLERANCES

.XXX +/- .010
.XX +/- .03
.X +/- .1

8

NOTES:

- 1) MATERIAL: MCLOONE GRAPHICS #McL 259122-1
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A
- 7) USE RBH9928-1-3 LATEST REV PDF
- 8) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK

8 7 6 5 4 3 2 1

D

C

B

A



Hawkesbury, Ontario, Canada

TITLE		DECAL	
DWG NO.		RBH9928-1-3	
DESIGN BY:		VM 10/30/2017	XXX ± .005 FRACTIONS & 1/8
DRAWN BY:		VM 12/04/2017	XX ± .01 ANGLES & 5°
CHECKED:		AJS 12/05/2017	X ± .1 SURFACES & 12°
MFG. APPR:		DD 12/05/2017	1. DIMENSIONS ARE IN INCHES
APPROVED:		WM 12/06/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE:		12/4/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE:		NTS	WEIGHT: N/A
			SHEET 3 OF 3

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